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## **Addressee: United Nations Population Fund (UNFPA), SPFII**

**Paragraph #28 Session #8 (2009)**

### **Full Text**

The Permanent Forum recommends that the United Nations Population Fund organize, in coordination with the secretariat of the Forum an international expert workshop on the theme “Indigenous peoples and health, with special emphasis on sexual and reproductive health”, and that a report of the expert workshop be submitted to the Forum at its ninth session, in 2010.

### **Area of Work**

Health